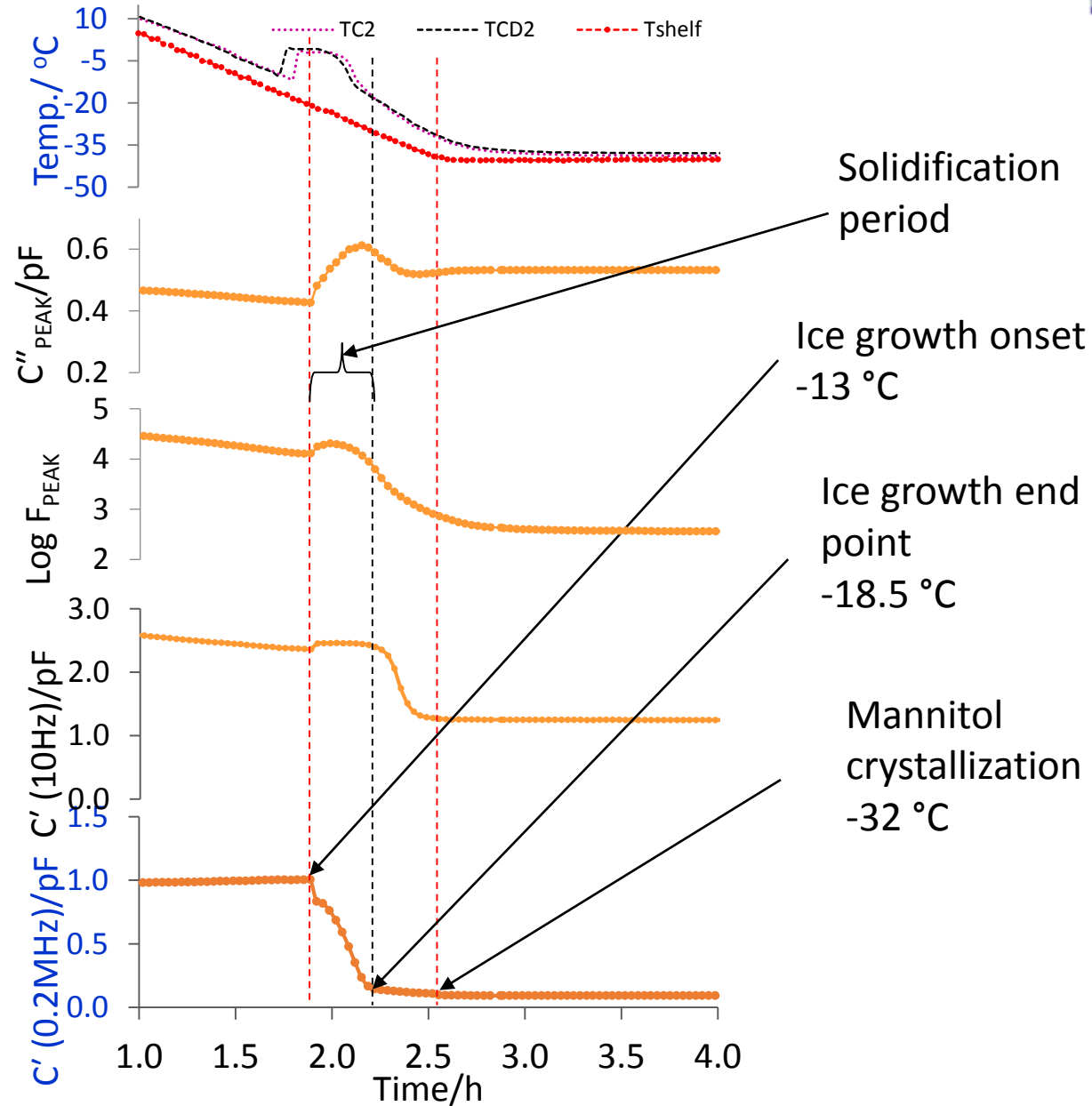
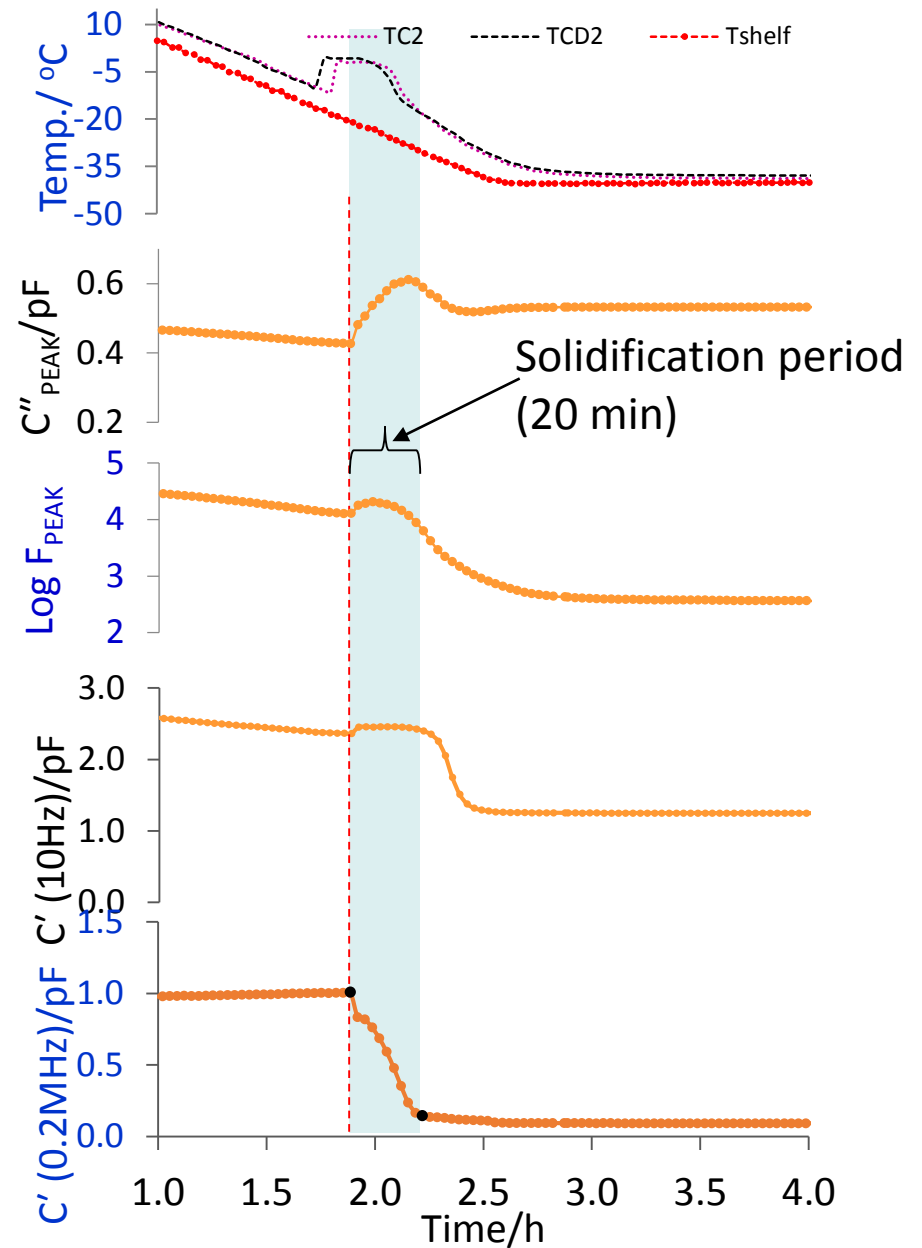
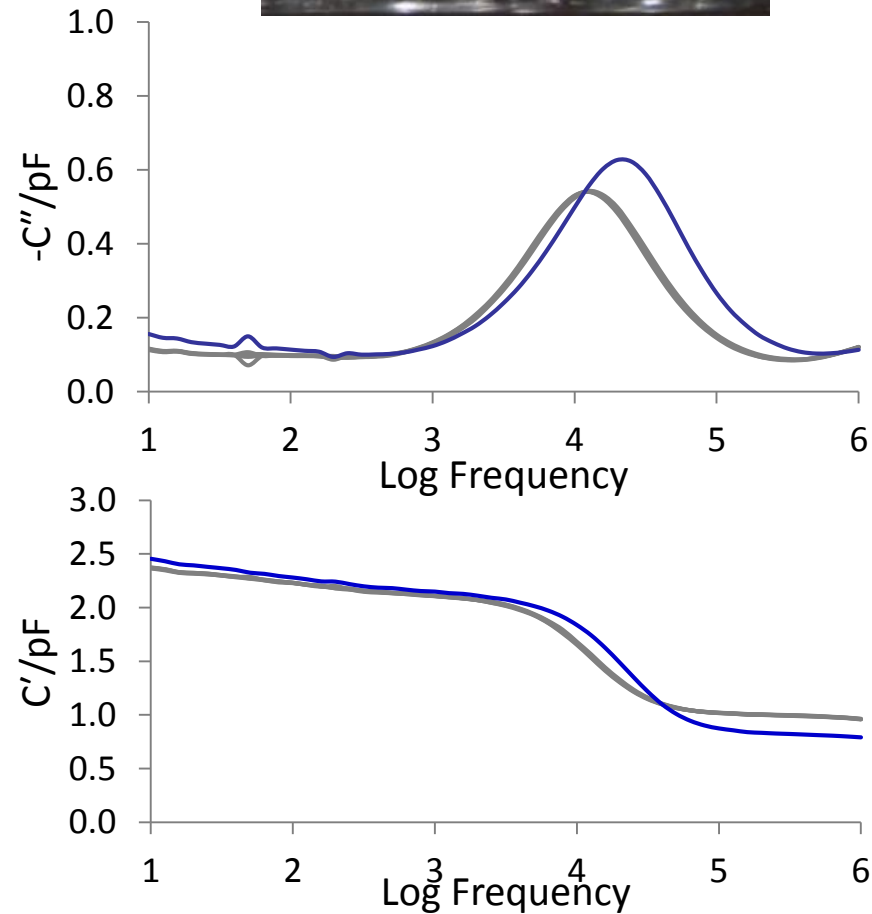
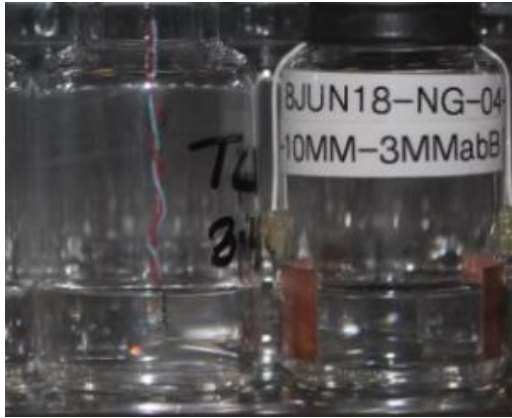


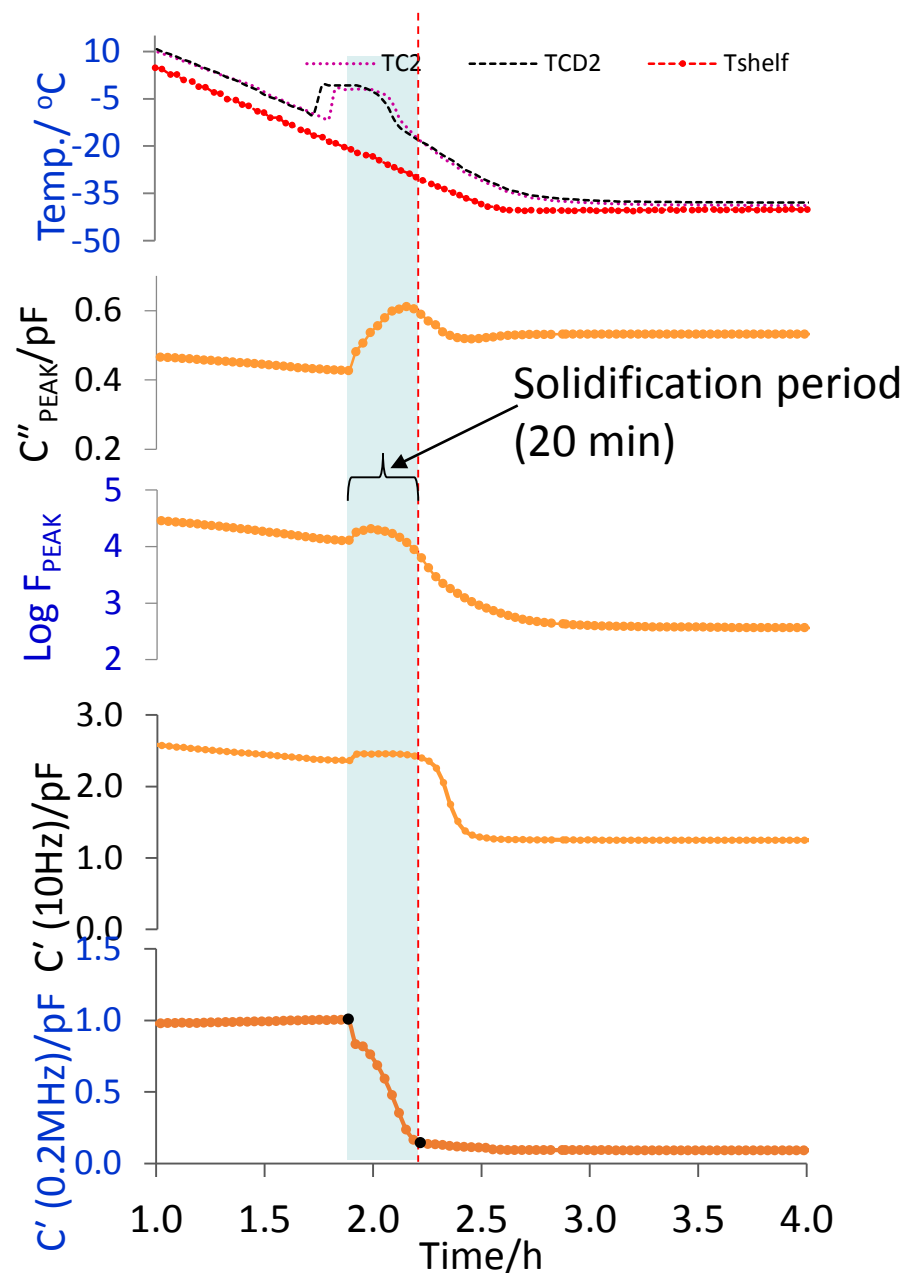
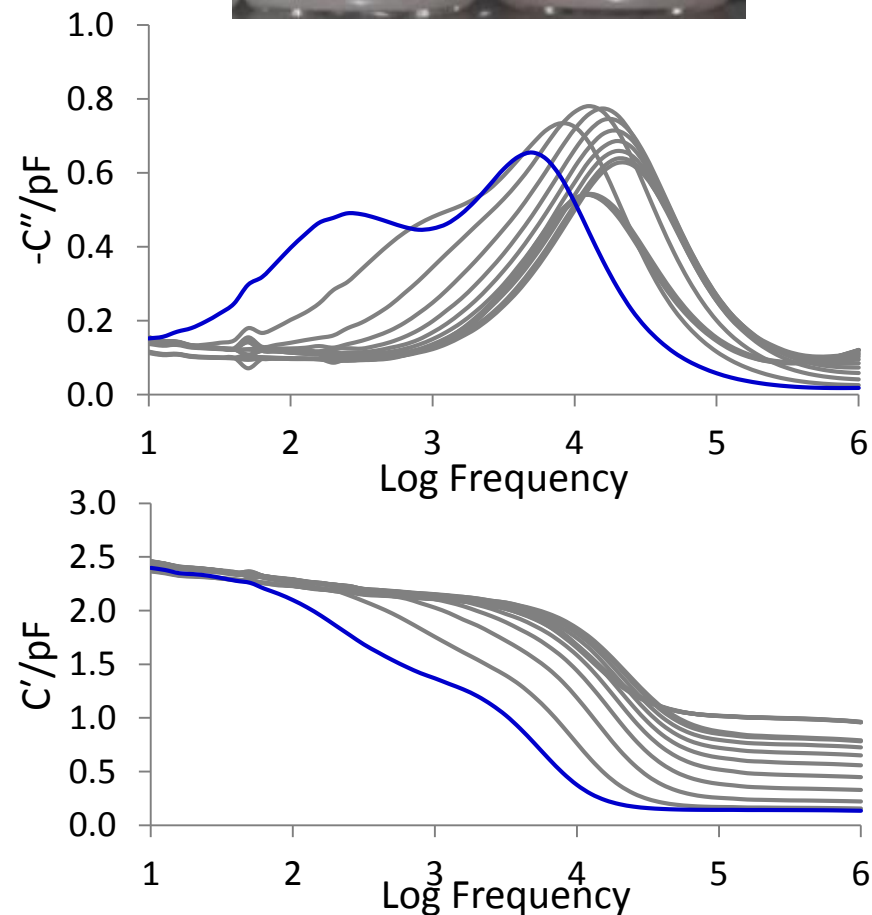
# TVIS event identification with temperatures



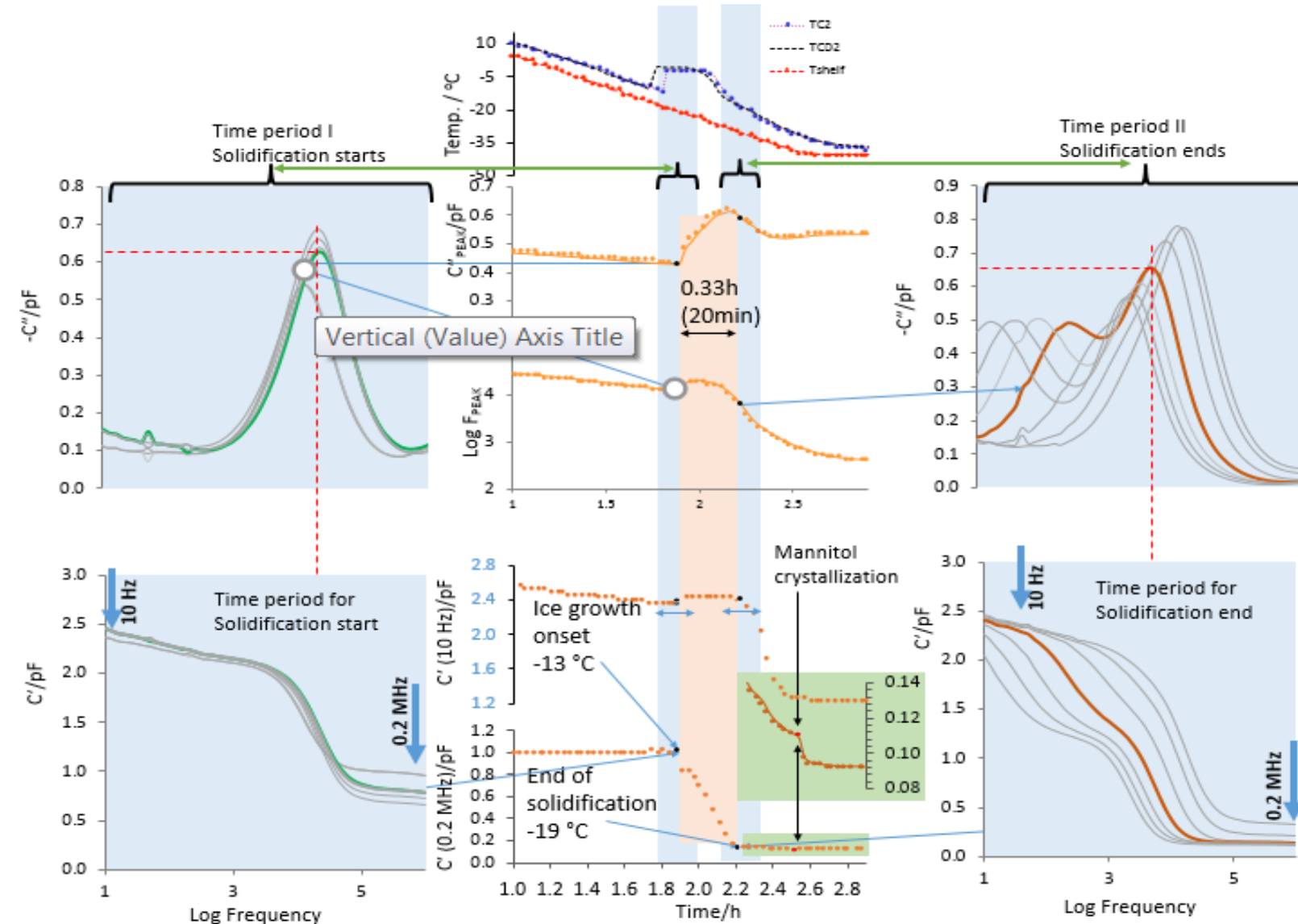
# TVIS event identification: nucleation onset



# TVIS event identification: solidification endpoint

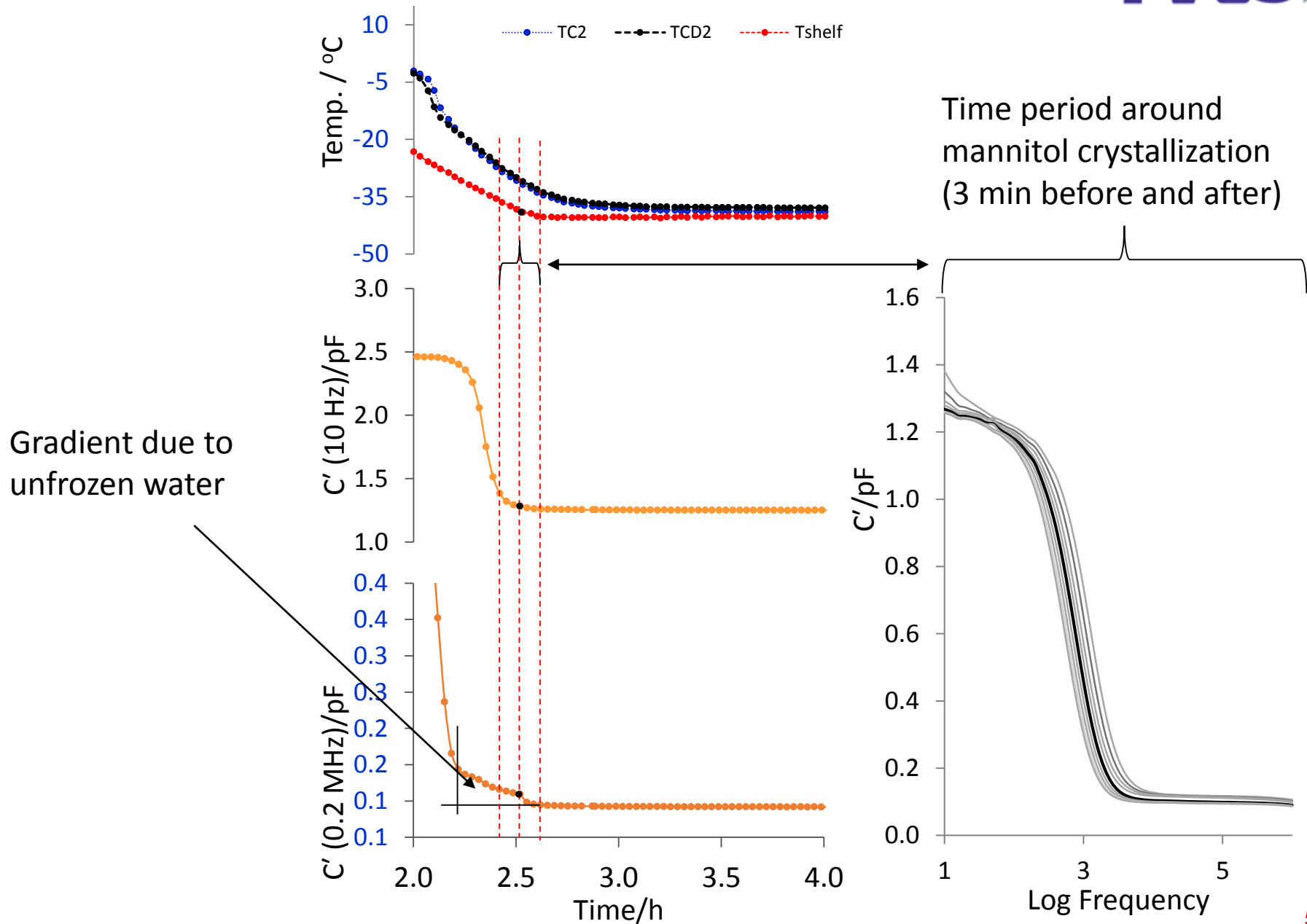


# TVIS event identification: event summary

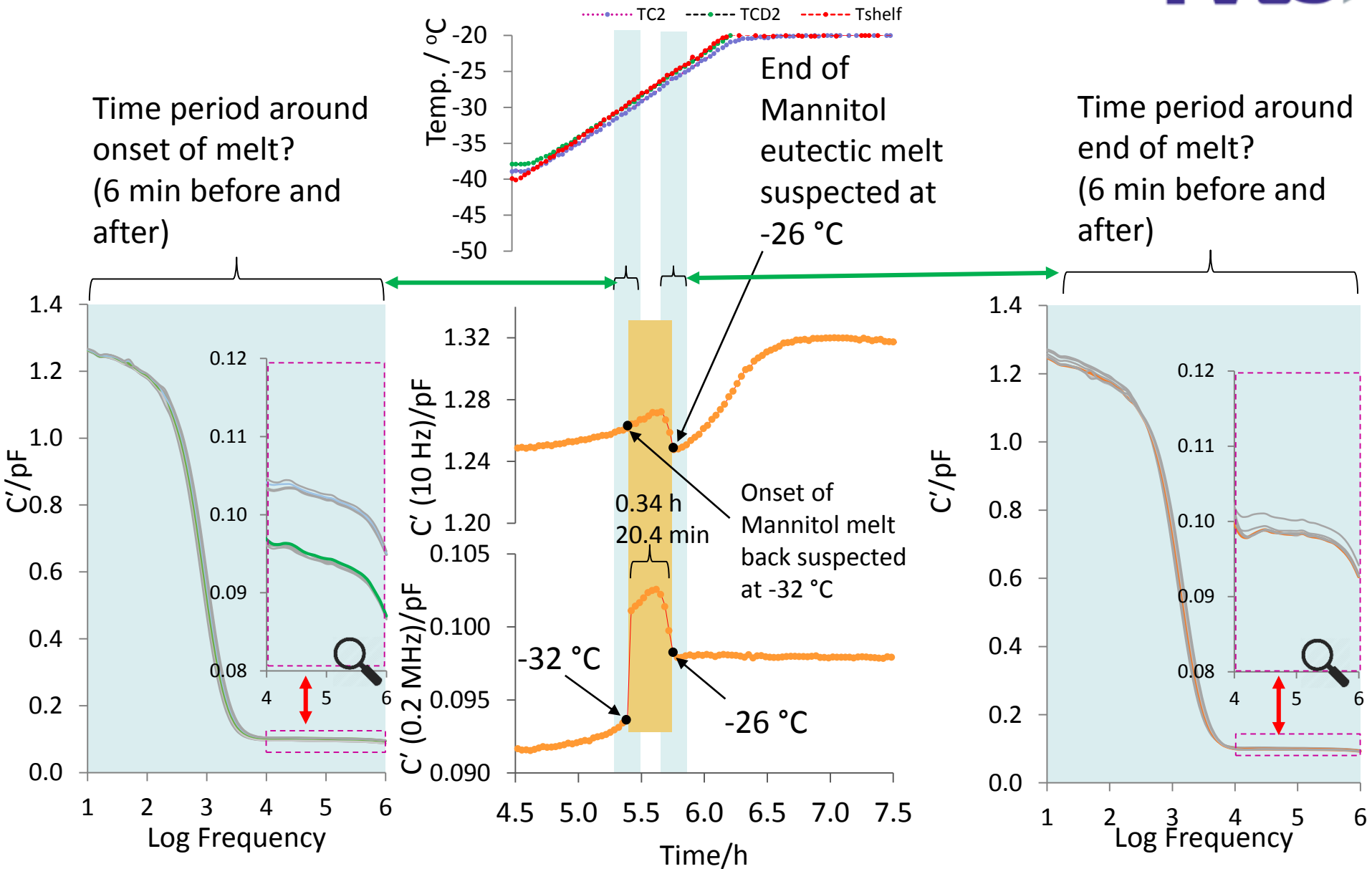


**Fig.3** Log  $F_{\text{PEAK}}$  and  $C''_{\text{PEAK}}$  with respect to time depict the events that happened 6 min before and after ice growth onset and during the solidification end point. Spectra around the two major events in the freezing process could assist for more understanding of the happenings during freezing process. In addition, capacitance spectra at lower frequency (10 Hz) and higher frequency (0.2 MHz) show the temperature dependence in the lower frequencies.

# FREEZING STEP: Mannitol crystallization



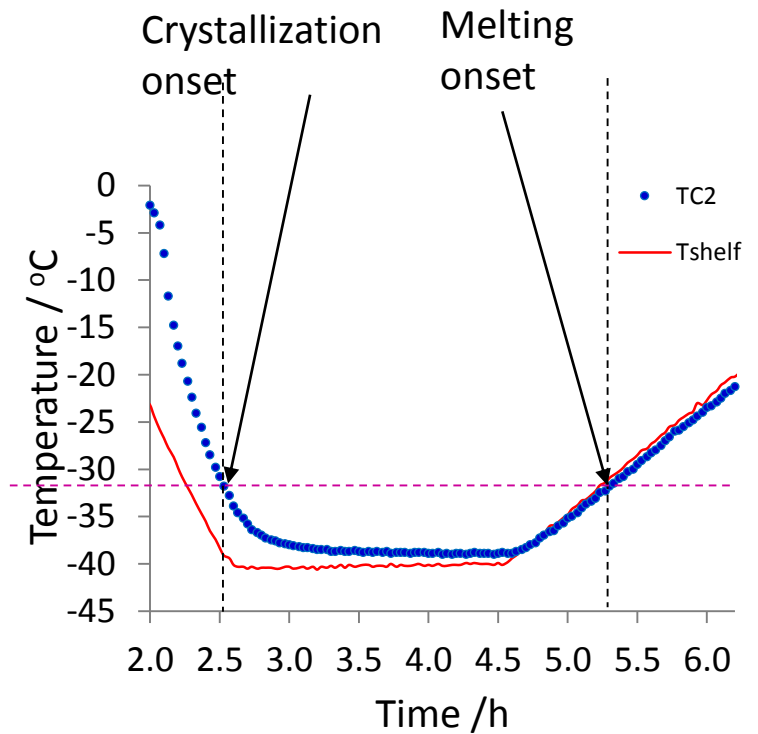
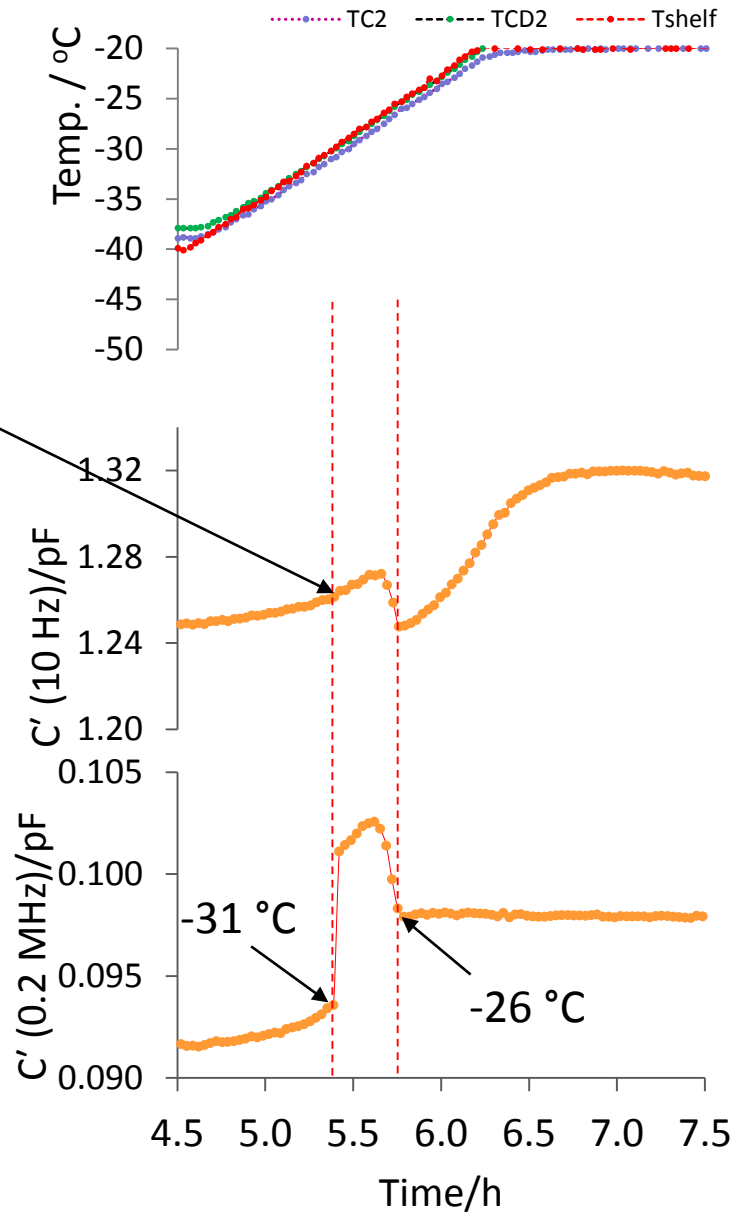
# Re-heating period: melting of mannitol crystals



# Re-heating period: melting of mannitol crystals



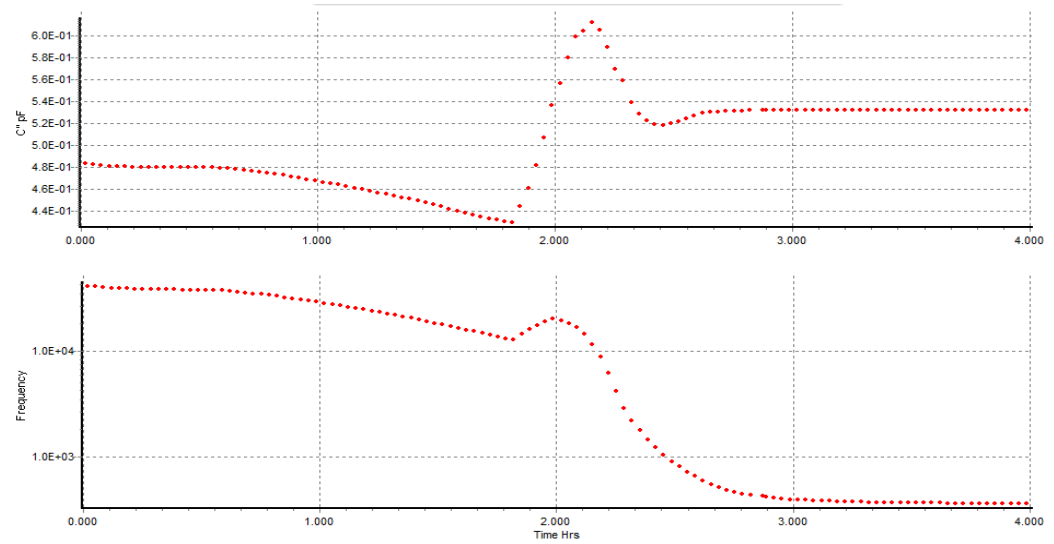
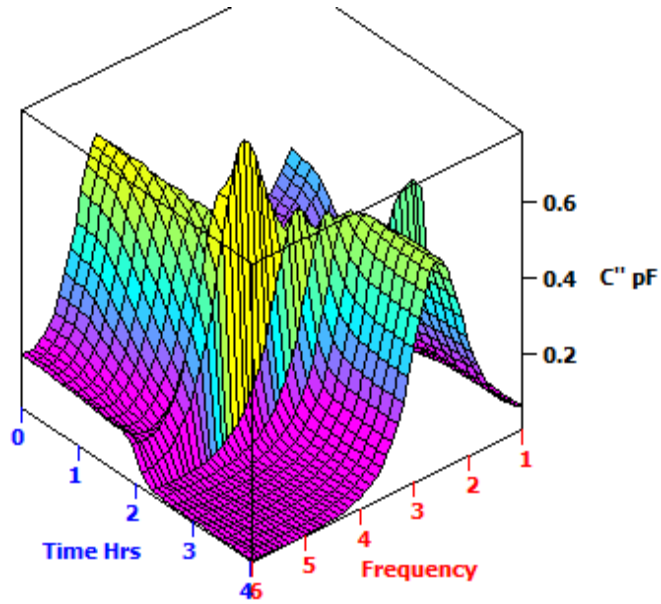
Onset of Mannitol melt back  
suspected at -31 °C



# LyoView™ Data Presentation

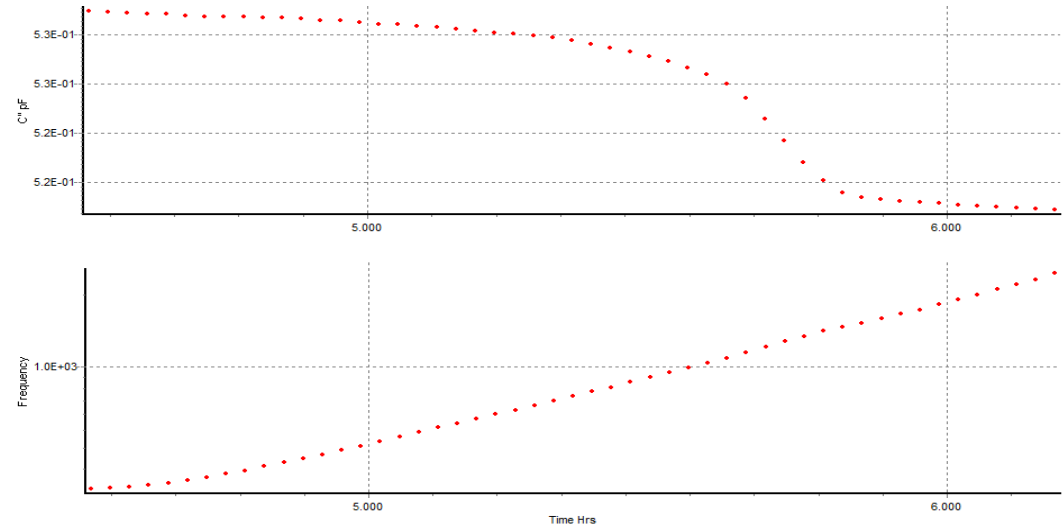
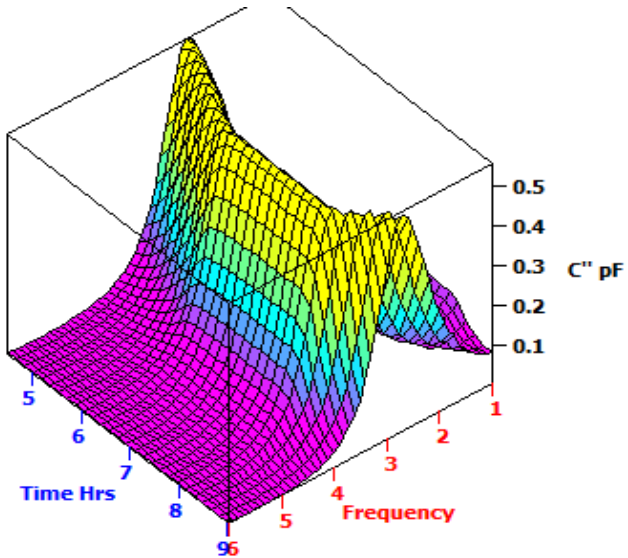


Freezing step



Freezing step

Annealing step



Re-heating period