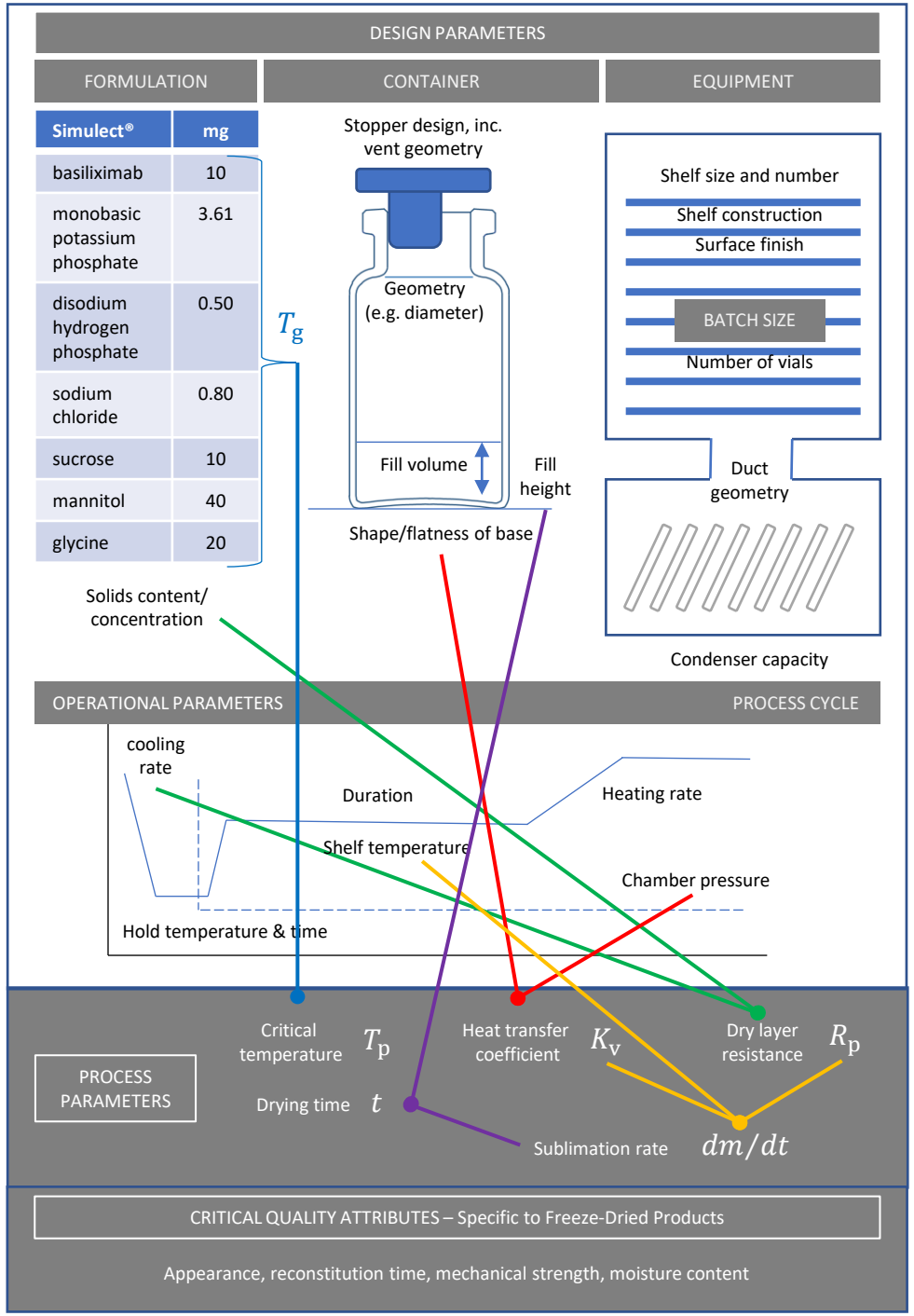

Dependence of process parameters on the interactions between design elements and operational parameters